

¹³C NMR (101 MHz, CDCl₃) of compound 3 + EC as internal standard

Int= average of normalized integrals values MW =molecular weight P =Purity (as percent value) m = mass n= number of protons giving rise to a given NMR signal (The total number of protons is set to one because an average of all normalized integrals is carried out)

$n_{EC} = 1$	n ₃ = 1
Int _{EC} = 1.00	Int₃ = 1.005
MW _{Ec} =88.06	MW ₃ = 251.37
M _{EC} = 4.7 mg	m₃= 13.4 mg
PEC > 99 %	

$$P(\%) = \left(\frac{n_{EC} \cdot Int_3 \cdot MW_3 \cdot m_{EC}}{n_3 \cdot Int_{EC} \cdot MW_{EC} \cdot m_3}\right) \cdot P_{EC} = 99.6\%$$